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## FEEDBACK CIRCUIT CLAMPS PRECISELY

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A limiter circuit consisting of an input buffer  $(A_1)$ , an output-scaling amplifier  $(A_2)$ , two zener diodes  $(Z_1 \text{ and } Z_2)$ , and several other components can supply sharp, precise, bipolar clamp levels with continuous variable control, from 0 to  $\pm 11V$ . See Figure 1. A feedback loop enclosing the amplifiers and zeners generates the high clamping accuracy.

Within the limit range of the clamp ( $\pm V_L$ ), the zener diodes are off, and  $A_2$  feeds back its output to the inverting input of  $A_1$  through  $R_4$ . At the same time  $A_1$  drives  $A_2$  through the voltage divider  $R_v$ . The feedback forces the inverting input of op amp  $A_1$  to equal  $E_1$  at the noninverting input terminal.

The circuit forces the inverting input of  $A_2$  also to follow  $E_1$ . There's no signal voltage drop across  $R_4$ , because no current can flow from it into  $A_2$ 's inverting input. Consequently, the noninverting input of  $A_2$ , which defines the potentiometer output at feedback equilibrium, must also track  $E_1$ . A resistor voltage divider can replace the control potentiometer  $R_v$  in fixed-level limiting applications. Amplifier A<sub>2</sub> then delivers an output:

and

when

$$V_{I} = x [(1 + R_{2}/R_{2})] (V_{Z} + V_{E})$$

 $E_0 = (1 + R_3/R_2) E_1$ 

 $-V_{L} < E_{O} < V_{L}$ 

where x is the setting fraction of  $R_v$ , and  $V_z$  and  $V_F$  are the zener and forward voltages, respectively. The overall circuit response, then, is simply that of a voltage amplifier when the output signal is within the limit boundaries.

Amplifier  $A_1$  generates small deviations from an ideal response because  $A_2$ 's circuit gain  $(1 + R_3/R_2)$  amplifies any offset voltage and noise from  $A_1$ . Similarly, this loop gain mitigates the clamping error by sharpening its clamping response. The zener drive increases during the transition to the clamping state.



FIGURE 1. Amplifier A<sub>1</sub> Buffers and Amplifier A<sub>2</sub> Scales Input Signals Under Feedback Control. Zener diodes and a potentiometer or voltage divider in the feedback loop supply a continuously variable bipolar-clamping limit.

In the clamping mode, when the voltage across the two zeners reaches  $\pm(V_Z + V_F)$ , the circuit goes from acting as a voltage amplifier to acting as a voltage reference; the voltage across  $R_v$  is fixed and the potentiometer output is  $\pm x(V_Z + V_F)$ . Further increase in the magnitude of the signal at  $E_f$  can't change this potentiometer value until it drops below the limit point  $V_I$ .

Thus, clamping is no longer limited to the fixed levels of available zener voltages. Even clamping levels as low as 5mV become practical when offset-trimmable OPA111 op amps replace the OPA2111. However, available zener voltages and the closed-loop gain of  $A_2$  set the maximum clamping level.

Use of 10 –V zeners and a gain of one for  $A_2$  can cover the voltage range of most analog-signal processing. Unfortunately, the voltage temperature coefficients of 10 –V zeners would produce thermal drift in the clamping level. With 5.6 –V zeners, however, the temperature coefficients of the zener and forward voltages tend to cancel. For such zener

diodes  $V_Z + V_F = 6.2V$ , and the net drift is near zero. Then, with  $A_2$  set to a gain of 1.77, the maximum limit voltage  $V_L$  is 11V.

The 5% tolerances of the zener voltages determine the basic accuracy of the clamp levels. The gain-setting resistors  $R_2$  and  $R_3$  impose additional tolerance error. However, adjusting the gain with these resistors can compensate for any zener-voltage error and resistor tolerances. With matched zeners, the adjustment can readily reduce the clamp-level errors to less than 1%. Without matching, the 5% error of simple zener clamping prevails, but the circuit still clamps sharply.

For frequency stability, resistor  $R_4$  and capacitor C supply a frequency roll-off in  $A_1$ . At high frequencies, the capacitor shorts the output of  $A_1$  to its inverting input. Then  $A_1$  and  $A_2$  operate with independent feedback loops, and the overall circuit requires stability in the individual amplifiers.

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